

5/3/2018

[Dart Hawkesbury] Job Sheet - Gagnon-Donovan, Michelle

AOG



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MAY 09 2018

D145-762-043
Job Sheet 176967



Part No: D145-762-043

Job Qty: 2 ea

Part Name: Replacement Std Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: AOG

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/31/18

Created By: Michelle Gagnon-Donovan

Type: AOG

Description:

Note: DWG REV E IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER IIN REV:C DD
VERF:JLM IPP REV:C 14.11.24 as per ecn14-654/chg003 DD VERF:JLM IPP REV:D 15.06.11 IIN REV:D DD
VERF:JLM IPP REV:E 16.02.05 IIN REV:E (ecn16-514) DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	5/31/18	5/31/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging1-1		
120	QC	2 pcs	5/31/18	5/31/18	0.00	0.00	QC4		
125	DC	2 pcs	5/31/18	5/31/18	0.00	0.00	DC		
130	Packaging	2 pcs	5/31/18	5/31/18	0.00	0.00	Packaging3-1		
140	QC21-FG	2 Ea	5/31/18	5/31/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D145-762-043 CHG005
Descriptions: 130 - Identify and pack for shipping as per PPP D145-762-043

chg given
reattachment PK002 sold

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4680-041	Skidtube Assembly	2 Ea (1 ea)	90-Start up Operation	5071866X1
				5071819X1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4680-041	2	2	0

Part Specifications



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uld not be found.

Plex 5/3/18 1:40 PM Dart.Gagnon.Michelle

Container No: S077532



Part: D145-762-043

Job No: 176967

Serial No/Batch: S077532

Revision:

Inspector:

Exp Date: 06/04/2018

Instructions:

Date: 06/04/18

5071866

5071819x1

Change Record

PAGE 1 OF 1

Part Number: D145-762-043

Description: REPLACEMENT STD SKIDTUBE

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :				MRB (QS1042) Approval	
Description Work Order Deviation				Disposition				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐			
Design ☐	☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐			
Doc/Data ☐	☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐			
Equip/Tooling ☐	☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐			
Handling/Pre ☐	☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐			
Material ☐	☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐			
Internal Transport ☐	☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐			
Tribal Knowledge ☐	☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐			
LOA ☐	☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐			
Substation ☐	☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐			
Past Expiry Date ☐	☐	Manufacturing Process ☐	OTHER :						
Misidentified ☐	☐	Past Due ☐							